Lafferty Equipment Manufacturing, LLC
Installation & Operation Instructions

Model # 917120 · W-20SS Sanitize / Hyper SS Foam Hose Drop Station

REQUIREMENTS

Chemical Concentrate

Water

Temperature	up to 180°F
Pressure	400 to 1000 PSI
Flow	3.3 GPM @ 700 PSI
Supply Line	3/8"

Compressed Air	up to 5 CFM

Hose

Sanitize	3/8" ID x 50'
Foam	3/4" ID x 50'

Nozzle

Sanitize	2520
Foam	65300

OPTIONS

Stainless Steel Hose Racks

Large Stainless Steel Hose Rack	# 224150

Stainless Steel Jug Racks Available

Optional Zero Degree Nozzle (For Increased Range)

Nozzle, NPB, 3/4" - 00400	# 180154

Alternate Check Valve - EPDM Standard

Check Valve, Chemical, SS, Viton, 1/4"	# 491324-V

Alternate Check Valves - EPDM Standard

Check Valve, Chemical, PP/Viton, 1/4"	# 491315
Check Valve, Air, SS/Viton, 1/4"	# 491306

WEIGHT & DIMENSIONS

Single Package

Shipping Weight	46 lbs.
Shipping Dimensions	28" x 28" x 8"



(Items shown are not to scale in relation to each other.)

Lafferty EQUIPMENT MANUFACTURING LLC

CFS TECHNOLOGIES

www.laffertyequipment.com
501-851-2820

WARNING! READ ALL INSTRUCTIONS BEFORE USING EQUIPMENT!

OVERVIEW

The W-20SS Sanitize / Hyper SS Foam Hose Drop Station is a combination applicator for quickly applying one chemical as foam at 3.3 GPM @ 700 PSI and another as a sanitizing spray through separate hoses. This stainless steel venturi injection system uses high water pressure (400 - 1000 PSI) to draw and blend chemical concentrates into the water streams to create accurately diluted solutions using precision metering tips to control chemical usage. Rich, clinging foam is created by injecting compressed air into the foaming solution to greatly increase volume and coverage ability. The foaming solution is then projected through the foam hose and fan nozzle on to any surface up close or at distances up to 13 feet. Sanitizer solution, or any other chemical, is projected using the trigger gun and fan nozzle.

SAFETY & OPERATIONAL PRECAUTIONS

- For proper performance do NOT modify, substitute nozzle, hose diameter or length.
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and eye wear when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- Follow the chemical manufacturer's safe handling instructions.
- Do not put a discharge ball valve on this unit or kink the hose to stop the flow of foam.

TO INSTALL (REFER TO DIAGRAM ON NEXT PAGE)

1. Mount the unit to a suitable surface above the chemical supply to prevent siphoning.
2. Connect the discharge hoses as shown in the diagram and close the inlet ball valves.
3. Flush any new plumbing of debris.
4. Connect water supply.
5. Connect compressed air supply. If piping is older and has known contaminants, install a filter.

Set the chemical dilution ratio by threading one of the color coded metering tips into each chemical check valve. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a colored metering tip.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- Thicker chemicals will require a larger tip than the ratios shown in the chart.
- Application results will ultimately determine final tip color.
- Select the tip color that is closest to your desired chemical strength and thread it into the tip holder. **DO NOT OVER-TIGHTEN.**
- Push the chemical tube over the check valve barb and place the suction tube in the chemical concentrate.
- If necessary, cut suction tube(s) to length before attaching suction strainer.

TO FOAM

Always make sure the wand is in hand and pointed in a safe direction before turning water and air on. DO NOT kink the hose to stop foam flow, return to the unit and close the water and air ball valves.

1. Final chemical dilution and air adjustments will now have to be made.
2. With wand in hand open the water ball valve, and the air ball valve.
    - Wait a few seconds and observe foam consistency.
    - To adjust the foam consistency turn the needle valve knob slightly counterclockwise for dryer foam and clockwise for wetter foam.
    - Medium wet foam will give the best cleaning results! Very dry foam will NOT clean as well!
    - You may also have to try different sized metering tips and air settings until foam consistency and cleaning results are acceptable. Once this is set you are ready to start application.
3. When foaming is completed return to the unit and close the water and air ball valves. Do NOT kink the hose to stop foam flow. Rinse the work surface before foam dries.

TO SANITIZE

1. Make final metering tip adjustments based on application results.
2. With trigger gun in hand open the inlet ball valve.
3. Pull the trigger and begin application.
4. When application is completed, release the trigger then close the inlet ball valve.
5. Briefly squeeze the trigger to relieve pressure in hose.

METERING TIP SELECTION

METERING TIP COLOR	OZ/MIN	DILUTION RATIO @ 700 PSI	
		SANITIZE	FOAM
Brown	0.56	711:1	756:1
Clear	0.88	452:1	481:1
Bright Purple	1.38	288:1	307:1
White	2.15	185:1	197:1
Pink	2.93	136:1	144:1
Corn Yellow	3.84	104:1	110:1
Dark Green	4.88	82:1	87:1
Orange	5.77	69:1	73:1
Gray	6.01	66:1	70:1
Light Green	7.01	57:1	60:1
Med. Green	8.06	49:1	53:1
Clear Pink	9.43	42:1	45:1
Yellow Green	11.50	35:1	37:1
Burgundy	11.93	33:1	35:1
Pale Pink	13.87	29:1	31:1
Light Blue	15.14	26:1	28:1
Dark Purple	17.88	22:1	24:1
Navy Blue	25.36	16:1	17:1
Clear Aqua	28.60	14:1	15:1
Black	50.00	8:1	8:1
No Tip Ratio Up To:		7:1	8:1

The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

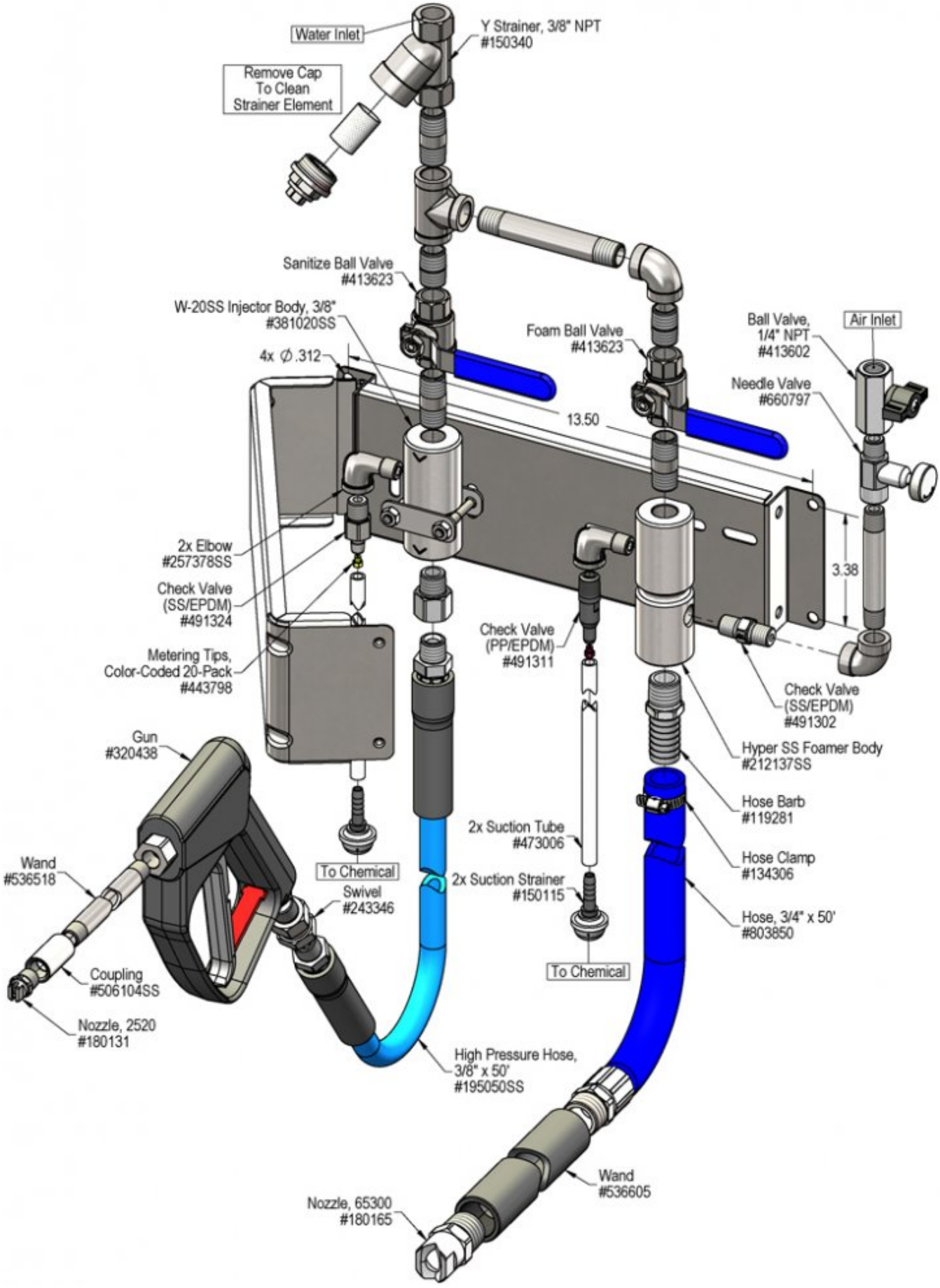
FORMULA

GPM × 128 ÷ Desired Dilution Ratio = oz/min

- *See Unit Flow Rates chart for GPM*
- *Use 20 for 20:1 dilution ratio, 30 for 30:1, etc.*
- *Match calculated ounces per minute (oz/min) to nearest oz/min in Metering Tip Selection chart.*

UNIT FLOW RATES

PSI	GPM	
	SANITIZE	FOAM
400	2.35	2.50
500	2.63	2.80
600	2.88	3.06
700	3.11	3.31
800	3.32	3.54
900	3.53	3.75
1000	3.72	3.95


Water Inlet
Y Strainer, 3/8" NPT
#150340
Remove Cap
To Clean
Strainer Element
Sanitize Ball Valve
#413623
W-20SS Injector Body, 3/8"
#381020SS
4x Ø.312
Foam Ball Valve
#413623
Ball Valve,
1/4" NPT
#413602
Air Inlet
Needle Valve
#660797
13.50
3.38
2x Elbow
#257378SS
Check Valve
(SS/EPDM)
#491324
Metering Tips,
Color-Coded 20-Pack
#443798
Check Valve
(PP/EPDM)
#491311
Check Valve
(SS/EPDM)
#491302
Hyper SS Foamer Body
#212137SS
Gun
#320438
Hose Barb
#119281
2x Suction Tube
#473006
Hose Clamp
#134306
Wand
#536518
To Chemical
Swivel
#243346
2x Suction Strainer
#150115
Hose, 3/4" x 50'
#803850
To Chemical
Coupling
#506104SS
Nozzle, 2520
#180131
High Pressure Hose,
3/8" x 50'
#195050SS
Wand
#536605
Nozzle, 65300
#180165

Troubleshooting Guide

Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Foam surges and/or hose "bucks".	1, 2, 3, 4, 6, 7, 8, 9, 10	12, 13, 14, 15, 16, 18, 19
B) Foamer will not draw chemical.	1, 3, 4, 7, 8, 9, 10	12, 13, 14, 15, 18, 19
C) Foam too wet.	2, 3, 4, 6, 7, 8, 9, 10	13, 14, 15, 16, 18, 19
D) Foam does not clean properly.	1, 4, 6, 11	
E) Using too much chemical.	5	
F) Water / Chemical backing up into air line.		17
G) Water backing up into chemical container.		12

Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Sanitizer will not draw chemical.	3, 7, 8, 9, 10	13, 14, 15, 18, 19
B) Dilution is too strong.	5	
C) Dilution is too weak.	4	
D) Water backing up into chemical container.		12

Possible Cause / Solution

Startup

1. **Air volume too high**
   - Turn the air needle valve knob slowly clockwise until output stabilizes.
2. **Use of an oiler in the airline will cause poor foam quality**
   - Use only clean, dry air.
3. **Inlet ball valve ball valve not completely open**
   - Completely open the inlet ball valve.
4. **Not enough chemical - metering tip too small**
   - Install larger metering tip.
5. **No metering tip installed or metering tip too large**
   - Install smaller metering tip.
6. **Improper chemical**
   - Ensure product is recommended for foaming and/or the application.
7. **Chemical tube not immersed or chemical depleted**
   - Immerse tube or replenish.
8. **Discharge hose too long or wrong size or kinked**
   - Straighten the hose - Replace hose with correct size.
9. **Nozzle size too small**
   - Replace nozzle with correct size.
10. **Water pressure or volume too low / inlet piping too small**
    - Increase water pressure or water volume.
11. **Soil has hardened on surface; rinse foam before it dries**
    - Reapplication may be necessary.

Maintenance

12. **Chemical check valve stuck or failed**
    - Clean or replace.
13. **Chemical strainer or metering tip partially blocked**
    - Clean or replace chemical strainer and/or metering tip.
14. **Chemical tube stretched out or pin hole / cut in tube**
    - Cut off end of tube or replace tube.
15. **Vacuum leak in chemical pick-up connections**
    - Tighten the connection(s).
16. **Air needle valve clogged not allowing enough air**
    - Clean or replace.
17. **Air check valve failed**
    - Replace.
18. **Water strainer element clogged or foamer/sanitizer inlet orifice clogged**
    - Clean or replace strainer element. Check / clean inlet orifice for obstructions. DO NOT DRILL OUT.
19. **Chemical build-up may have formed in the foamer / injector body causing poor or no chemical pick-up**
    - Follow Preventive Maintenance instructions below, using hot water and / or descaling acid. When there is no draw at all carefully remove fittings and soak entire foamer / injector body in descaling acid.

PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.