Lafferty Equipment Manufacturing, LLC
Installation & Operation Instructions

Model # 912127 · W-50SS Sanitize / Rinse / BPSS Foam Hose Drop Station

REQUIREMENTS

Chemical Concentrate	
Water	
Temperature	up to 180°F
Pressure	125 to 350 PSI
Flow	13.4 GPM @ 250 PSI
Supply Line	3/4"
Compressed Air	up to 4 CFM
Hose	
Sanitize	1/2" ID x 50'
Rinse	1/2" ID x 50'
Foam	3/4" ID x 50'
Nozzle	
Sanitize	Trigger Gun, 1/2"
Rinse	Trigger Gun, 1/2"
Foam	65300

OPTIONS

Stainless Steel Hose Racks	
Large Stainless Steel Hose Rack	# 224150
Stainless Steel Jug Racks Available	
Safe Flow Lid™ for 1 Gallon Jugs	
Lid, Suction Tube, and Strainer	# 709101
Alternate Check Valves - EPDM Standard	
Check Valve, Chemical, SS, Viton, 1/4" (Sanitize)	# 491324-V
Check Valve, Chemical, PP/Viton, 1/4" (Foam)	# 491315
Check Valve, Air, SS, 1/4" MM (Viton / Hast)	# 491306

WEIGHT & DIMENSIONS

Single Package	
Shipping Weight	56 lbs.
Shipping Dimensions	28" x 28" x 8"



Trigger gun and foam wand shown at smaller scale than the unit

Lafferty EQUIPMENT MANUFACTURING LLC

CFS TECHNOLOGIES

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WARNING! READ ALL INSTRUCTIONS BEFORE USING EQUIPMENT!

OVERVIEW

The W-50SS Sanitize / Rinse / BPSS Foam Hose Drop Station is a combination system that applies one chemical as foam, another as a sanitizing spray and rinses. This venturi injection system uses boosted water pressure (125 - 350 PSI) to draw and blend chemical concentrates into the water streams to create accurately diluted solutions using precision metering tips to control chemical usage. Rich, clinging foam is created by injecting compressed air into the foaming solution to greatly increase volume and coverage ability. The foaming solution is then projected through the foam hose and fan nozzle at distances up to 13 feet. Project sanitizer solution, or any other chemical, as a "flooding spray" and rinse at full pressure using the adjustable spray pattern trigger gun.

SAFETY & OPERATIONAL PRECAUTIONS

- For proper performance do NOT modify, substitute nozzle, hose diameter or length.
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and eye wear when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- Follow the chemical manufacturer's safe handling instructions.
- Do not put a discharge ball valve on this unit or kink the hose to stop the flow of foam.

TO INSTALL (REFER TO DIAGRAM ON NEXT PAGE)

1. Mount the unit to a suitable surface above the chemical supply to prevent siphoning.
2. Attach the foam hose assembly as shown in the drawing.
3. Quick connect the high pressure discharge hose to the rinse plug and close the inlet ball valves. This hose and gun is used for both rinse and sanitize
4. Connect water supply. Flush any new plumbing of debris before connecting.
5. Connect compressed air. If piping is older and has known contaminants, install a filter.

Set the chemical dilution ratio by threading one of the color coded metering tips into each chemical check valve. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a colored metering tip.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- Thicker chemicals will require a larger tip than the ratios shown in the chart.
- Application results will ultimately determine final tip color.
- Select the tip color that is closest to your desired chemical strength and thread it into the tip holder. **DO NOT OVER-TIGHTEN.**
- Push the chemical tube over the check valve barb and place the suction tube in the chemical concentrate.
- If necessary, cut suction tube(s) to length before attaching suction strainer.

TO FOAM

Always make sure the wand is in hand and pointed in a safe direction before turning water and air on. DO NOT kink the hose to stop foam flow, return to the unit and close the water and air ball valves.

1. Final chemical dilution and air adjustments will now have to be made.
2. With wand in hand open the water ball valve, and the air ball valve.
    - Wait a few seconds and observe foam consistency.
    - To adjust the foam consistency turn the needle valve knob slightly counterclockwise for dryer foam and clockwise for wetter foam.
    - Medium wet foam will give the best cleaning results! Very dry foam will NOT clean as well!
    - You may also have to try different sized metering tips and air settings until foam consistency and cleaning results are acceptable. Once this is set you are ready to start application.
3. When foaming is completed return to the unit and close the water and air ball valves. Do NOT kink the hose to stop foam flow. Rinse the work surface before foam dries.

TO RINSE

1. Pull the trigger to relieve pressure in hose.
2. Securely quick connect the hose to the quick disconnect discharge plug.
3. Open the inlet ball valve then pull the trigger to begin rinsing.
4. When application is completed, release trigger and return to the unit and close the inlet ball valve. Pull the trigger to relieve pressure in hose.

TO SANITIZE

1. Make final metering tip adjustments based on application results.
2. Pull the trigger to relieve pressure in hose.
3. Securely quick connect the hose to the quick disconnect discharge plug.
4. Open the inlet ball valve then pull the trigger to begin application.
5. When application is completed, release trigger and return to the unit and close the inlet ball valve. Pull the trigger to relieve pressure in hose.
6. Rinse the work surface, if applicable.

METERING TIP SELECTION

METERING TIP COLOR	OZ/MIN	DILUTION RATIO @ 250 PSI		
		SANITIZE	RINSE	FOAM
Brown	0.56	1284:1	—	679:1
Clear	0.88	817:1	—	432:1
Bright Purple	1.38	521:1	—	275:1
White	2.15	334:1	—	177:1
Pink	2.93	245:1	—	130:1
Corn Yellow	3.84	187:1	—	99:1
Dark Green	4.88	147:1	—	78:1
Orange	5.77	125:1	—	66:1
Gray	6.01	120:1	—	63:1
Light Green	7.01	103:1	—	54:1
Med. Green	8.06	89:1	—	47:1
Clear Pink	9.43	76:1	—	40:1
Yellow Green	11.50	63:1	—	33:1
Burgundy	11.93	60:1	—	32:1
Pale Pink	13.87	52:1	—	27:1
Light Blue	15.14	47:1	—	25:1
Dark Purple	17.88	40:1	—	21:1
Navy Blue	25.36	28:1	—	15:1
Clear Aqua	28.60	25:1	—	13:1
Black	50.00	14:1	—	8:1
No Tip Ratio Up To:		7:1	—	6:1

The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

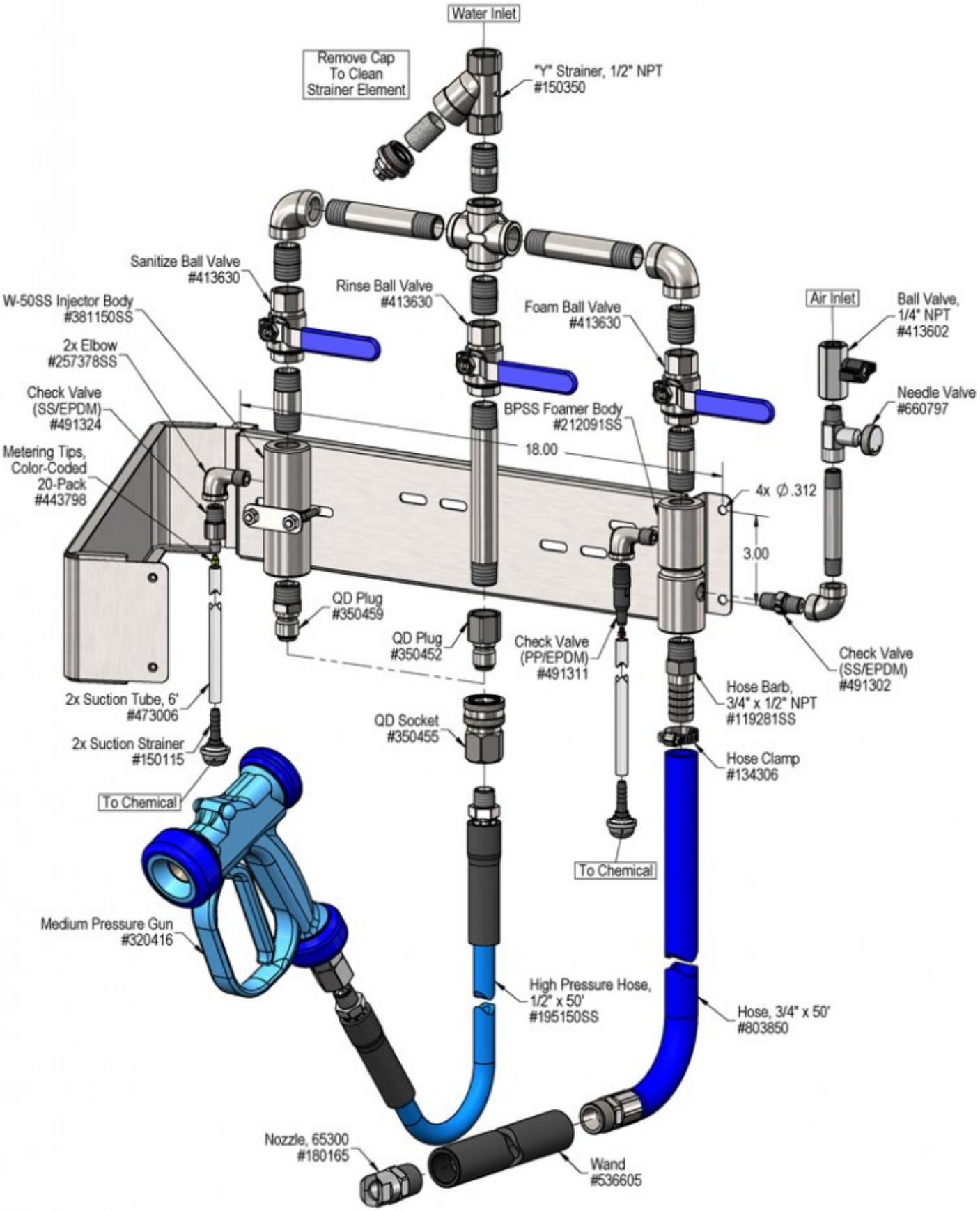
FORMULA

GPM × 128 ÷ Desired Dilution Ratio = oz/min

- *See Unit Flow Rates chart for GPM*
- *Use 20 for 20:1 dilution ratio, 30 for 30:1, etc.*
- *Match calculated ounces per minute (oz/min) to nearest oz/min in Metering Tip Selection chart.*

UNIT FLOW RATES

PSI	GPM		
	SANITIZE	RINSE	FOAM
125	3.97	9.49	2.10
150	4.35	10.40	2.30
200	5.02	12.01	2.66
250	5.62	13.43	2.97
300	6.15	14.71	3.25
350	6.64	15.89	3.51


Water Inlet
Remove Cap To Clean Strainer Element
"Y" Strainer, 1/2" NPT #150350
Sanitize Ball Valve #413630
Rinse Ball Valve #413630
Foam Ball Valve #413630
Air Inlet
Ball Valve, 1/4" NPT #413602
W-50SS Injector Body #381150SS
2x Elbow #257378SS
Check Valve (SS/EPDM) #491324
Needle Valve #660797
BPSS Foamer Body #212091SS
18.00
Metering Tips, Color-Coded 20-Pack #443798
4x ∅.312
3.00
QD Plug #350459
QD Plug #350452
Check Valve (PP/EPDM) #491311
Check Valve (SS/EPDM) #491302
2x Suction Tube, 6' #473006
Hose Barb, 3/4" x 1/2" NPT #119281SS
QD Socket #350455
2x Suction Strainer #150115
Hose Clamp #134306
To Chemical
To Chemical
Medium Pressure Gun #320416
High Pressure Hose, 1/2" x 50' #195150SS
Hose, 3/4" x 50' #803850
Nozzle, 65300 #180165
Wand #536605

Troubleshooting Guide

Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Foam surges and/or hose "bucks".	1, 2, 3, 4, 6, 7, 8, 9, 10	12, 13, 14, 15, 16, 18, 19
B) Foamer will not draw chemical.	1, 3, 4, 7, 8, 9, 10	12, 13, 14, 15, 18, 19
C) Foam too wet.	2, 3, 4, 6, 7, 8, 9, 10	13, 14, 15, 16, 18, 19
D) Foam does not clean properly.	1, 4, 6, 11	
E) Using too much chemical.	5	
F) Water / Chemical backing up into air line.		17
G) Water backing up into chemical container.		12

Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Sanitizer will not draw chemical.	3, 7, 8, 9, 10	13, 14, 15, 18, 19
B) Dilution is too strong.	5	
C) Dilution is too weak.	4	
D) Water backing up into chemical container.		12

Possible Cause / Solution

Startup

1. **Air volume too high**
   - Turn the air needle valve knob slowly clockwise until output stabilizes.
2. **Use of an oiler in the airline will cause poor foam quality**
   - Use only clean, dry air.
3. **Inlet ball valve ball valve not completely open**
   - Completely open the inlet ball valve.
4. **Not enough chemical - metering tip too small**
   - Install larger metering tip.
5. **No metering tip installed or metering tip too large**
   - Install smaller metering tip.
6. **Improper chemical**
   - Ensure product is recommended for foaming and/or the application.
7. **Chemical tube not immersed or chemical depleted**
   - Immerse tube or replenish.
8. **Discharge hose too long or wrong size or kinked**
   - Straighten the hose - Replace hose with correct size.
9. **Nozzle size too small**
   - Replace nozzle with correct size.
10. **Water pressure or volume too low / inlet piping too small**
    - Increase water pressure or water volume.
11. **Soil has hardened on surface; rinse foam before it dries**
    - Reapplication may be necessary.

Maintenance

12. **Chemical check valve stuck or failed**
    - Clean or replace.
13. **Chemical strainer or metering tip partially blocked**
    - Clean or replace chemical strainer and/or metering tip.
14. **Chemical tube stretched out or pin hole / cut in tube**
    - Cut off end of tube or replace tube.
15. **Vacuum leak in chemical pick-up connections**
    - Tighten the connection(s).
16. **Air needle valve clogged not allowing enough air**
    - Clean or replace.
17. **Air check valve failed**
    - Replace.
18. **Water strainer element clogged or foamer/sanitizer inlet orifice clogged**
    - Clean or replace strainer element. Check / clean inlet orifice for obstructions. DO NOT DRILL OUT.
19. **Chemical build-up may have formed in the foamer / injector body causing poor or no chemical pick-up**
    - Follow Preventive Maintenance instructions below, using hot water and / or descaling acid. When there is no draw at all carefully remove fittings and soak entire foamer / injector body in descaling acid.

PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.